# LIUGONG 856HE



BATTERY TYPE
RATED STORAGE ENE-RGY
OPERATING WEIGHT
RATED LOAD CAPACITY
STANDARD BUCKET SIZE
STANDARD BREAKOUT FORCE
STANDARD DUMP CLEARANCE

BATTERY

LFP 423 kWh 21,000 kg (46,297 lbs) 5,800 kg (12,787 lbs) 3.5 m³ (4.58 yd³) 162 kN (36,419 lbf) 2,977mm (9'9")



ELECTR

C

# CHANGE FOR THE BETTER

#### LET'S TALK CHANGE

If you are reading this, then in all probability you are considering making the change to electric machines.

But how do you go about it? Who offers the best machines, support and advice? Who offers the best total cost of ownership? What kind of return on investment can you expect?

As a leader in electric machine and infrastructure technology, we believe we can guide you through every step of your change to electric.

#### WHY ELECTRIC?

Fully electric? Hybrid?
Alternative fuel transmissions?

Making the change from diesel presents a number of options and LiuGong have fully evaluated all of the above and more before deciding on electric as the best option.

#### WHY CHANGE NOW?

Our global priorities for energy are changing rapidly, with the adoption of electric power accelerating beyond all other sources. For our customers, changing to electric is a strategic change for the better.

At LiuGong, we can relate to this. We want to be a better global citizen and help make life better for everyone. This thinking has shaped our investment and transformation into a leader in electric capability.





### **DECARBONIZATION**

Reaching our taraget with electric technolgoy **CO**<sub>2</sub>





\*based on 10 hours at 15L/hour.

\*\*based on 2,500 hours



# LEADING IN BATTERY ELECTRIC VEHICLE TECHNOLOGY

#### WE OFFER A WORLD LEADING BEV RANGE

LiuGong were one of the first Chinese construction equipment manufacturers to identify the potential of battery electric vehicles in our industry.

As a leader in BEVs we are already developing one of the world's largest electrically powered construction equipment ranges.

In the last 8 years alone, we have invested over 100 million CNY in R&D and product development and testing.

Covering 9 product areas, from aerial access equipment to heavy-weight excavators and wheel loaders, we are changing the face of the industry.

## 2014 Start of EV technology development

#### 2018

World's first EV loader and excavator built by LiuGong

#### **December 2020**

Launch of the first-generation EV loader and excavator

## WE ARE A WORLD LEADER IN BEV DESIGN AND R&D

Our Design and R&D Teams are driven to produce the widest possible range of electric vehicles with the toughness, intelligence and performance you would expect from LiuGong.

Sharing our Red Dot award winning design DNA, our BEVs have already been awarded with Top 50 Innovation Gold Award in 2021 and Top 50 Energy Gold Award in 2022.





#### **ELECTRIC PRODUCT LINES**



WHEEL LOADERS



**EXCAVATORS** 



**ROLLERS** 



**MINING TRUCKS** 



**SKID STEER LOADERS** 



**FORK LIFTS** 



**AERIAL ACCESS EQUIPMENT** 

#### **April 2021**

EV loader won the top 50 innovation gold award 2021

#### **March 2022**

Top 50 new energy gold award 2022

May 2022
Sales of EV wheel loader ranks first in the world

# TRUST OUR **CHANGE**



# NEW 856HE



AN INTELLIGENT SOLUTION
FOR A TOUGH WORLD

To justify the change to electric, BEVs must outperform conventional machines. Our new 856HE MAX is all the justification you need.

It's a machine with proven performance in the areas you really care about.



Our intelligent, human centric design creates a superior operator experience.

- Load-sensing hydraulics
- EAT700 transmission with electroproportional valve for fast and smooth shifting
- Independent control of dual-motor drive for maximum hydraulic lift



- Designed around the operator our cab provides the highest levels of safety, visibility and comfort.
- Micro-pressurized cab significantly reduces dust and noise contamination
- ROPS protection







Working with world-leading battery manufacturer CATL, the 856HE MAX is powered by a 423 kWh large capacity lithium iron phosphate battery.

- 11.7 hr working time capability (light applications) & 8.6 hours (heavy applications)
- 1.7 hr fast charging capability (240kW)
- Intelligent Battery ManagementSystem



We help you change to electric by offering a simple a plug & play solution, perfectly matched to deliver the optimum performance, economy and safety.

- BEV machine
- Charging infrastructure
- Health and safety training and support



Heavyweight performance with environmental responsibility.

- Zero Fuel
- Zero Emissions
- Lower noise & vibrations



We already have over 1,000 electric wheel loaders operating in the toughest conditions, so we go further to give you peace of mind.

- 5 year or 10,000 hours warranty (for battery, motor, controller) as standard
- IP67 rated wiring harness
- Waterproof integrated battery package

# CHANGE FOR INTELLIGENT PERFORMANCE



The 856HE MAX gives you the option to specify LiuGong's Intelligent Shovelling System. This smart technology automatically carries out repetitive shovelling cycles reducing operator fatigue.



The 856HE MAX is powered by a 3-battery pack developed with world-leading manufacturer CATL. But we've used our intelligent design to make the best even better.

Batteries deliver their optimum performance when operating at temperatures of between 20°C and 35°C. Our battery pack uses LiuGong's Intelligent Thermal Management System to keep the working temperature at its optimum. Better design. Better performance. That's intelligence.



LiuGong's electric control box linked to an electric proportional transmission with a direct connection to the travel motor delivers the optimum torque with minimum energy. This smart solution improves transmission efficiency by more than 20% compared with conventional machines.



The 856HE MAX benefits from LiuGong's new, intelligent hydraulics. This smart, fully electric system eliminates bypass throttling and overflow loss, improving hydraulic control and reducing energy consumption by more than 10% compared with conventional technologies.





For BEVs, fuel consumption may no longer be an issue, but energy efficiency is still a top priority for LiuGong. Our machines are required to work in the toughest, most remote locations, so it's essential that they use their battery power intelligently. Our smart approach differentiates our BEVs and makes the most of every charge.



With intelligent temperature control, the 856HE MAX cools and protects with unrivalled efficiency. Each fan has independent control and can operate automatically in forward and reverse rotation. Cleaner, cooler, more efficient. That's smart.









# CHANGE FOR A SAFER SOLUTION



# SAFETY WITHOUT COMPROMISE

With active and passive safety protection our aim is to create the safest working environment yet. Designed around the operator, our cab provides the highest levels of safety, visibility and comfort. ROPS protection, advanced battery technology and excellent overall construction all combine to create zero tolerance for accidents in or around the machine. No one protects you or the environment more.



## SAFE AND SECURE

Our approach to battery management is simple. We keep our batteries safe, secure and in top condition to give you performance you can rely on.



### SAFETY FIRST

Our charging gun has been designed with simplicity and safety in mind and prevents the operator from potential electrical hazards such as shocks, short circuits and over-charging. It's a simple, safe solution that gets you back on the job, fast.



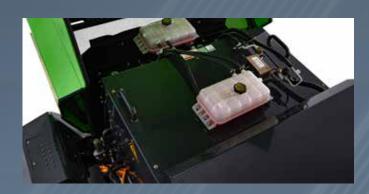
### **IP67 ASSURANCE**

Every electrical component on the 856HE MAX meets the IP67 standard for dust-proof and waterproof performance, and has a wading depth of 750mm.

As you would expect, the 3 battery packs easily meet the IP67 standard and have been designed to withstand the harshest working environments of extreme heat and humidity.











# CHANGE FOR COMFORT



### ENVIRONMENTALLY FRIENDLY

Changing to electric brings you the obvious benefits of zero emissions and zero diesel costs. But our new design for the 856HE MAX goes even further.

'Silent' is a bold claim, but noise performance tests prove that internal and external noise and vibrations are negligible, compared with traditional machines. Zero noise is our aim, and the new 856H comes within a whisper of achieving that.



Shock absorption technology protects the battery system even in the toughest conditions, whilst charging and discharging technology maintains and extends battery life.











# CHANGE FOR 'PLUG & PLAY' SIMPLICITY



We help you change to electric by offering a simple plug-and-play solution, perfectly matched to deliver the optimum performance, economy and safety.



We've made the change to electric easy with an 'all-in-one unit' powertrain, designed for optimum simplicity and performance, and an intelligent battery management system for a safe and easy charging solution.



Our All-In-One Powertrain seamlessly integrates controller, travel motor, transmission, drive axle controller, and hydraulic motor and pump into a single system. That means maximum power with maximum efficiency.



Working with world-leading battery manufacturer CATL, the 856HE MAX is powered by a 423 kWh large capacity lithium iron phosphate battery. Delivering:

- 11.7 hour working time capability (light applications) 8.6 hours (heavy applications)
- 1.7 hour fast charging capability (240kW)





up to

117

HOURS

working time in light applications



B 6
HOURS
working time in heavy applications



# CHANGE WITH CONFIDENCE



### GUARANTEED RELIABILITY

As you would expect, the 856HE MAX has reliability built in. The machine has been proven to be reliable in harsh working conditions such as 5000m above sea level, sub-sea tunnels, ports, and sand and coal fields, meeting the needs of various working conditions. In addition, the IP67-rated wiring harness adds extra protection to the battery, motor and electronic control system and a waterproof integrated battery package keeps the battery safe in wet conditions or during jet wash cleaning.

But we go further to guarantee your peace of mind. Our new 856HE MAX comes with a 5 year, 10,000 hours (for battery, motor, controller) warranty as standard.

This is not a sales gimmick. This guarantee underlines the confidence we have in our electric machines, born out of real-life controller) perience in tough, commercial job sites.





















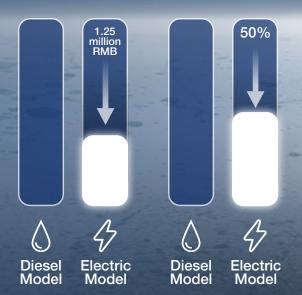
# CHANGE FOR BETTER RETURN ON INVESTMENT



This is the big question. In a straight cost-per-ton comparison, changing to electric makes sense on the job site and on the balance sheet. Diesel wheel loaders use 1 litre of oil, while electric wheel loaders use only 3 kWh of electricity.

#### LOW TOTAL COST OF OWNERSHIP

- Permanent magnet synchronous motor
- Maintenance-free battery









Not guesswork – but cold, hard fact, gleaned from over 200 customer job sites. Our detailed analysis proves that our electric machines reduce 5-year operational costs by up to 70% and maintenance costs by up to 50%.

Add to this LiuGong's 5 year, 10,000 working hours warranty(for battery, motor, controller) and the New 856HE MAX promises exceptional return on investment.



It would be impossible for a conventional machine to create its own diesel, but LiuGong's intelligent energy recovery system actually charges the battery as you work. This smart technology saves up to 20% of energy and keeps you working longer between charges.









## **856HE**



### **SPECIFICATIONS** >>>

Operating weight

21,000 kg (46,297 lbs)

Operating weight includes the machine weight with standard work device, no additional equipment or accessories, full fuel tank, all fluids at required level and an operator 75 kg.

Bucket capacity range

2.7~5.6 m³ (3.53~7.32 yd³)

#### **POWER BATTERY**

#### Description

Battery Type: lithium iron phosphate batteries Drive motors & hydraulic motors: Made by INOVANCE

Ambient Temperature: -40~85°C.

Manufacturer	CATL
Model	LFP
Rated Storage Energy	423 kWh
Nominal Voltage	618 V
Protection class of battery system	IP67
Cooling method	Intelligent temperature control, liquid cooling
Optional charging pile specifications	≤360 kW (≤ 482.8 hp)
Charging time (300 kW charging pile)	≤90 min (fast charging)

#### **TRANSMISSION**

#### Description

Transmission: LiuGong EAT700 planetary, power shift transmission, with an integrated pilot single joystick and FNR. The electric proportional valve provides a smooth and continuous variation in flow ensuring fast response when shifting. Number of Speeds: Forward 2, reverse 1

Transmission type	Planetary, power shift
Maximum travel speed, fwd	40 km/s (24.9 mph)
Maximum travel speed, rev	13 km/s (8.1 mph)
Number of speed, fwd	2
Number of speed, rev	1

#### **HYDRAULIC SYSTEM**

#### Description

System Supply: A variable displacement piston work pump and a variable displacement piston steering pump. Steering always takes priority.

Valves: Patented closed median main control valve.

Lift Function: The valve has four positions: lift, hold, lower, and float. Inductive/magnetic automatic boom kick-out can be switched on and off and is adjustable to two positions: bucket at ground Level and maximum reach full lifting height.

Tilt Function: Realize compound action boom lifting and discharging simultaneously. Cylinders: Double-acting cylinders for all functions.

Main pump type	Variable displacement pump
Controls	Electric proportional fingertip control
Main relief pressure	25 MPa (3,626 psi)
Raise	5.2 s
Dump time	1.5 s
Float down time	2.3 s
Fastest total cycle time	9.0 s

#### **DRIVE MOTOR**

Power	160 kW (215 hp)
Ambient temperature	-40~85°C
Adaptive altitude	≤5,000 m (3.1 mile)

#### STEERING

Steering configuration	Articulated
Steering relief pressure	21 MPa (3,046 psi)
Maximum flow	100 L/min
	(26.4 gal /min)
Steering cylinders	2
Cylinder bore	90 mm (2")
Rod diameter	50 mm (4")
Stroke	395 mm (1'4")

#### **AXLES**

Front and rear axle reduction ratio	23.3
Axle oscillation	±9°

#### **ELECTRICAL SYSTEM**

#### Description

The central warning system includes central warning light and buzzer for the following functions: power battery fault alarm, motor fault alarm, insulation fault alarm, charger connection alarm, shutdown alarm, etc. When working, the central warning light and buzzer are used for the following functions: power battery & travel motor & hydraulic motor temperature display, battery power display, brake low pressure alarm, parking brake indicator, transmission oil pressure alarm, etc.

Voltage	DC 24 V
Batteries	2×12 V
Battery capacity at 20h rate	120 Ah
Cold cranking capacity at -18°C	850 A
Reserve capacity	224 min

#### **SOUND & ENVIRONMENT**

Sound level in cab (travel mode) according to iso	/
6396-2008/en iso 3744-1995	
Sound level in cab	
(stationary work cycle mode)	/
according to iso 6396-2008/	/
en iso 3744-1996	
External sound level (travel	
mode) according to iso	/
6396-2008	
External sound level	
(stationary work cycle mode)	/
according to iso 6396-2008	
Ventilation	14 m³/h (18.3yd³/h)
Heating capacity	7 kW (9 hp)
Refrigerating capacity	5.5 kW (7 hp)



BRAKES	
Description	
New electro-hydraulic p system	proportional braking
Service brake type	Full hydraulic
Parking brake type	Drum
Parking brake actuation	Hydraulic cylinder brake

#### CAB

#### Description

Instrumentation: All important information is centrally located in the central instrument panel and operator's field of vision. Large curved front window glass and rear mirrors ensure great visibility.

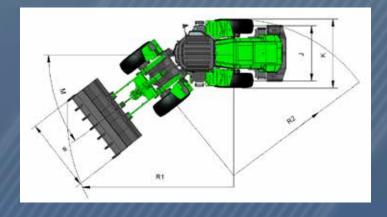
Adjustable steering column, high back seat, armrest box and A/C with all-around air outlets are provided as standard. Pressurized cab with lower interior noise. The cab is tested and approved according to ROPS (ISO 3471), FOPS (ISO 3449).

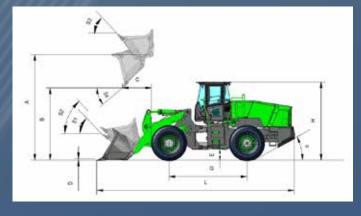
DIMENSIONS	
E Ground clearance	431 mm (1'5")
G Wheelbase	3,525 mm (11'7")
H Cab height	3,500 mm (11'6")
J Wheel tread	2,280 mm (7'6")
K Width over tires	2,880 mm (9'5")
L Length with bucket down	8,615 mm (28'3")
M Turn angle, either side	38°
P Rear angle of departure	28°
R1 Turning radius, bucket carry	7,209 mm (23'8")
R2 Turning radius, outside of tire	6,625 mm (21'9")
W Width over bucket	2,970 mm (9'9")

SERVICE CAPACITY	
Cooling system	45 L (12 gal)
Hydraulic system	230 L (61 gal)
Transmission and torque converter	30 L (8 gal)
Axles, front/rear	35 L (9 gal)

LOADER ARM PERFORMANCE WI	TH ATTACHMENT
Tipping load - straight (iso 14397-1:2007)	17,400 kg (38,360 lbs)
Tipping load - full turn (iso 14397-1:2007)	15,400 kg (33,951 lbs)
Bucket breakout force	162 kN (36,419 lbf)
A Maximum hinge pin height	4,156 mm (13'8")
B Dump clearance at full height discharge	2,977 mm (9'9")
C Dump reach at full height discharge	1,231 mm (4')
D Maximum digging depth, bucket level	50.2 mm (2")
S1 Bucket rollback at ground level	44.3°
S2 Bucket rollback at carry	49°
S3 Bucket rollback at maximum height	56°
S4 Maximum dump angle at full height	45°

TIRES	
Tire size	23.5R25 ★ L-3
-	





## STANDARD EQUIPMENT

- POWER SYSTEMCATL battery, INOVANCE drive motor and pump motor
- Intelligent temperature-controlled liquid
- Electronic controlled fan with automatically speed adjustment, and auto reversing functions

#### **TRANSMISSION**

• LiuGong EAT700 automatic planetary electric control transmission

- LiuGong wet axles
- Front & rear limited slip differentials
- Parking brake service as secondary

#### **HYDRAULIC SYSTEM**

- Closed-center variable displacement load sensing system
- 3-spool main valve
- Integrated pilot single joystick with FNR
- Ride control
- Load holding valve

#### **STEERING SYSTEM**

- Load sensing system with flow amplification and steering priority
- Secondary steering system

#### **TIRE & RIM**

- Radial tire, 23.5R25 ★ L-3
- Tire nozzle protection

#### **CHASSIS FRAME**

 Spacious central articulation arrangement with beval bearing

Liugong telematics

Light protective guard

Boom supporting brackets

- Articulation locking bar

#### **OPERATOR STATION**

- Pressurized cab, with FOPS&ROPS
- Steering colomn, up & down, front & rear multiple direction adjustable
- Air-suspension seat, electrically heated, high back, armrest, headrest, multidirection adjustable
- Full LCD front instrument panel
- Indicators: high & low beams, locking status, parking brake, direction, lubrication system, battery charging, operation ready, etc.
- AC system
- Instument: voltage, motor speed, fault code, SOH/SOC, battery temperature, hour meter, etc.
- Fresh air circulation system
- Electrically heated rearview mirrors
- Front and rear sun visors
- Back-up alarm
- Rear view camera
- Electric horn
- Fire extinguisher
- Cab rear windshield defroster
- Rotating beacon

Automatic centralized lubrication

# **OPTIONAL EQUIPMENT**

#### **HYDRAULIC SYSTEM**

- 4 SPL valve
- 3 SPL valve

#### **TYRE & RIM**

- Bias, tube tire
- Wide base tire

#### **OPERATOR STATION**

- Cab dust removal device
- One button start
- 360 panoramic view camera
- Backup radar
- Steering joystick
- Payload

#### **LINKAGE & ATTACHMENTS**

- Quick coupler
- High/extra-high linkage
- Snow pushing device
- Rock bucket
- Side dump bucket
- High dump bucket
- Grapple

#### **PROTECTIVE DEVICE**

- Chassis guard
- Protection guard of cab
- Tire chain

#### **OTHERS**

- Low temperature package
- Landfill package
- HID lamp (Top of cab)













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